

Date  
UserThursday, 16/08/2007 11:32:19 AM  
Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WASHER
Job Number	: 34020		
Estimate Number	: 11045		
P.C. Number	: <i>N/A</i>	Part Number	: D2813
This Issue	: 16/08/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2813 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 33592	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 05/09/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	30 Um: Each
Comment	: Est Rev: C Now Turned 06-02-24 JLM Est Rev: B 00.11.16 Changed material EC		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRLNR2000 DELRLIN ROUND BAR 2.00"



Comment: Qty.: 0.0168 f(s)/Unit Total: 0.5040 f(s)  
Delrin Round Bar 2.00"  
(MDELRLNR2000)

Batch: *1104930* *DIP 07/09/01*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA637 & DWG D2813,  
FOLIO REV: *AA*  
DWG REV: *A*

2-DEBURR AS REQUIRED

*DIP 07/09/01* (60)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*DIP 07/09/01* (60)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*2nd 07/09/01* (60)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *5148*

*07/09/01* (60)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DD Date: 8/15/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 11:32:19 AM  
User: Linda Lacelle

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 34020

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(68)

Comment: FINAL INSPECTION/W/O RELEASE

2007/09/04

Job Completion



U 07-09-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

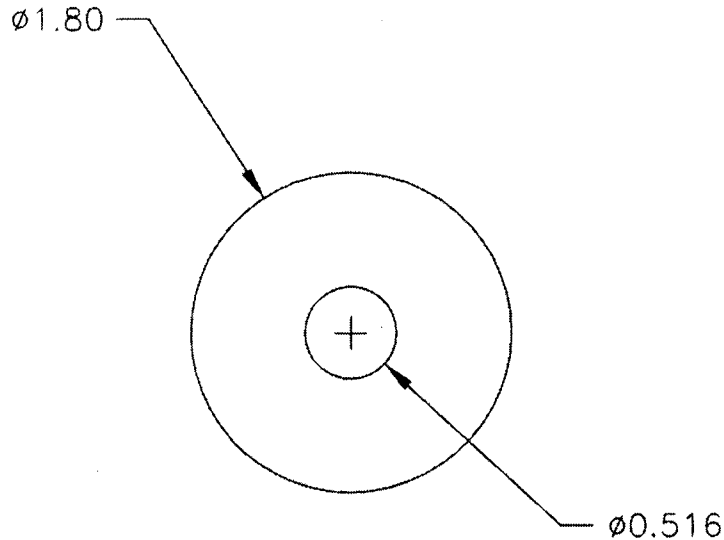
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>#</i>	DRAWN BY <i>#</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>#</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER	SCALE 1:1
A	00.11.03	NEW ISSUE	

RELEASED  
00.11.13 *#*



*w/ 34020*

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED  
THIS PART CAN BE MADE FROM D2551

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